



Lime

Generation 3.0 Central Console Replacement

3/1/2019

Central Repair-Lime Technical Institute





List

- 1.T-handle Wrench - Torx
T10
- 2.Philips Screwdriver

Tools

1



Torx Wrench



T10

2



Phillips



3.0 Central Console Disassembly SOP

Technical Guideline

[Video Link](#)

1. Remove the Center Console Cover

2min



Tools

-T10 Torx Wrench

Part

(none)

CAUTION

STEP 1

Tear off the stickers on the left and right sides, then loosen the screws with a T10 wrench.

STEP 2

Use a T10 wrench to loosen the two screws on the top and bottom.

2. Remove the Center Console Screws

1min



Tools

-Phillips Screwdriver

Part

CAUTION

Pull out the headlight wire on the right side first to avoid breaking the wire.

STEP 3

Remove the central control cover.

STEP 4

Use a Phillips screwdriver to remove the 4 screws that are fixed in the middle control. *****CAUTION*****

3. Remove the Center Console

1min



Tools
(none)

Part
(none)

CAUTION
If the wires are unplugged in the neck, or fall back into the neck, they are extremely hard to retrieve.

STEP 5

Pull out the central control wires carefully, making sure not to unplug the wires while inside the neck.

STEP 6

Unplug the wire connectors. Make sure the wires do not fall in the neck.

3.0 Central Console Assembly SOP

Technical Guideline

[Video Link](#)

1. Connect the New Center Console

1min



Tools
(none)

Part
-Working Center Console

CAUTION

STEP 1

Connect the center console terminals.

STEP 2

Insert the central control wire carefully into the neck hole.

2. Replace the Center Console Screws and Cover

2min



Tools

-Phillips Screwdriver

Part

(none)

CAUTION

STEP 3

Use a Phillips screwdriver to tighten the 4 screws, and then route the headlight wire under the center control.

STEP 4

Place the protective cover.

3. Replace the Center Console Screws

2min



Tools

-T10 Torx Wrench

Part

(none)

CAUTION

STEP 5

Tighten the top and bottom screws with a T10 wrench.

STEP 6

Tighten the three screws on the left and right with a T10 wrench.

4. Replace the Stickers

30s



Tools
(none)

Part
(none)

CAUTION

STEP 7

Stick the left sticker.

STEP 8

Stick the right sticker.

Remember to quality check & test ride.

Wrench On!